

Work Order ID 58771

Tuesday, May 18, 2010 3:05:09 PM



Page 1

Item ID: D350-607-441

Accept



Setup Start



Revision ID:

Item Name: Heli-Utility-Basket

Stop



Start Date: 5/18/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 5/28/2010 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: *MM*Date: *10-5-18*

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D350-607-2

B

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPD350-607-441 CHG001

*S. Solisbo**H. G. BG 10/05/20*

110

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

P. 10/05/20

120

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

*S. Solisbo**(+)*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Item ID: D350-607-441

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Item Name: Heli-Utility-Basket

Start Date: 5/18/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 5/28/2010 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Pick Kit

0.00



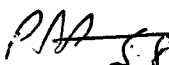

Packaging

Memo

0.00

Packaging

Package as per PPPD350-607-441

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control


10/05/2010

U 10/05/20

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**Required Date: 5/28/2010**

Required Qty: 1.00

Location	Loc Qty	Loc Code
CH/7/21		

D3911-041	Manufactured	No	110	Each	2.0000	1	
-----------	--------------	----	-----	------	--------	---	---

D3911-043	Manufactured	No	110	Each	2.0000	1	5
-----------	--------------	----	-----	------	--------	---	---

D3912-041	Manufactured	No	110	Each	2.0000	1	
-----------	--------------	----	-----	------	--------	---	--

D4030-041	Manufactured	No	110	Each	0.0000	1	
-----------	--------------	----	-----	------	--------	---	---

Long Basket Assembly (350)

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 58771

Parent Item: D350-607-441

Parent Item Name: Heli-Utility-Basket




Comments: IPP REV:A NEW ISSUE 10-04-05 JLM VERIFIED BY:DD IPP Rev:B
as per ecn 10-552 DD 10.04.19 verified by:EC

Start Date: 5/18/2010

Required Date: 5/28/2010




Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
D4085-1  Placard, Instructions		Manufactured	No			110	Each	9.0000	1			



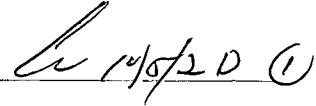
Location Loc Qty Loc Code

ENG 4
57475 4
ST112 5
57812 5

AN4-13A  Bolt	Purchased	No				110	Each	211.0000	6			
--	-----------	----	--	--	--	-----	------	----------	---	---	---	--

Location Loc Qty Loc Code

ST351 211
114523 211

MS21042L4  Nut	Purchased	No				110	Each	1,797.000	6			
--	-----------	----	--	--	--	-----	------	-----------	---	--	--	--

Location Loc Qty Loc Code

ST139 2
111827 2
ST300 1795
113422 80
114523 1707
9063 8

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Shop Packet Print

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W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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Picklist Print

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Work Order ID: 58771



Parent Item: D350-607-441



Parent Item Name: Heli-Utility-Basket

Start Date: 5/18/2010

Required Date: 5/28/2010

Comments: IPP REV:A NEW ISSUE 10-04-05 JLM VERIFIED BY:DD IPP Rev:B
as per ecn 10-552 DD 10.04.19 verified by:EC

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
NAS1149F0432P		Purchased	No			110	Each	347.0000	12	✓		
Washer												

6-10/5/20 C

Location	Loc Qty	Loc Code
ST275	347	
112940	92	
114405	1	
114576	254	

1114576

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Shop Packet Print

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4.0 WEIGHT AND BALANCE

Item	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D350-607-441	78.0 lb	± 47.8 in	± 3728 in-lb	135 in	10530 in-lb
(Short basket)	35.4 kg	± 1.21 m	± 42.8 m-kG	3.43 m	121.4 m-kG
D350-607-443	63.0 lb	± 47.8 in	± 3011 in-lb	135 in	8505 in-lb
(Long basket)	28.6 kg	± 1.21 m	± 34.6 m-kG	3.43 m	98.1 m-kG
D350-607-445	56.0 lb	± 47.8 in	± 2677 in-lb	135 in	7560 in-lb
(Short basket)	25.4 kg	± 1.21 m	± 30.7 m-kG	3.43 m	87.1 m-kG
D350-607-447	45.0 lb	± 47.8 in	± 2151 in-lb	135 in	6075 in-lb
(Long basket)	20.4 kg	± 1.21 m	± 24.7 m-kG	3.43 m	70.0 m-kG
D350-607-411	5.9 lb	± 36.5 in	± 215 in-lb	135 in	796 in-lb
(Quick release basket)	2.7 kg	± 0.93 m	± 2.5 m-kG	3.43 m	9.3 m-kG

5.0 BOM LIST

QTY	QTY	QTY	QTY	PART NUMBER	DESCRIPTION
-443	-445	-447	-411		
				D350-607-441	HELI-UTILITY-BASKET
				D350-607-443	HELI-UTILITY-BASKET
	X			D350-607-445	HELI-UTILITY-BASKET
		X		D350-607-447	HELI-UTILITY-BASKET
1	1	1	X	D350-607-411	QUICK RELEASE BASKET MOUNTING KIT
			1	D3908-041	AFT X-TUBE LUG ASSY
			1	D3909-041	FWD X-TUBE LUG ASSY
			4	D3910-3	X-TUBE LUG
	1	1		D3911-041	BASKET INSTALLED ASSY (LOWER)
	1	1		D3911-043	AFT EYEBOLT RECEIVER ASSY
	1	1		D3912-041	EYEBOLT RECEIVER ASSY
			8	D3984-030	RUBBER EXTRUSION X-TUBE
				D4030-041	LONG BASKET ASSY
				D4030-043	LONG BASKET ASSY, LIGHTWEIGHT
	1			D4032-041	SHORT BASKET ASSY
		1		D4032-043	SHORT BASKET ASSY, LIGHTWEIGHT
	1	1		D4085-1	PLACARD-INSTRUCTIONS
3	6	6		AN4-13A	BOLT
			16	AN4-14A	BOLT
	6	6	16	MS21042L4	NUT (OR WS21042L4)
2	12	12	32	NAS1149F0432P	WASHER

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